

# REPAIR ADHESIVE COMPONENT A



## SAFETY DATA SHEET

Compiled in accordance with REACH Regulation (EC) No 1907/2006, as retained and amended in UK law

ISSUE DATE: 29.09.2014  
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**VERSION: 2.5**

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Trade name : Repair Adhesive Component A  
Product code : Ford Internal Ref.: 135569  
SDS Number : 7642  
Unique Formula Identifier (UFI) : K7F3-JDVT-H00N-4NHJ  
Product use : Professional use

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Function or use category : Adhesives, sealants

##### 1.2.2. Uses advised against

Restrictions on use : Unknown

#### 1.3. Details of the supplier of the safety data sheet

##### Supplier

Ford-Werke GmbH  
Edsel-Ford-Str. 2-14  
50769 Cologne  
Germany  
+49 221 90-33333  
sdseu@ford.com

##### Distributor

Ford Motor Company Ltd.  
Parts Distribution Centre  
Royal Oak Way South  
NN11 8NT Daventry, Northants  
United Kingdom  
+44 1327 305 198

#### 1.4. Emergency telephone number

+49 (0) 6132-84463 (GBK GmbH – 24/7)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

Classification according to The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations

Health hazards	Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
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Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

#### 2.2. Label elements

Labelling according to The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations

Hazard pictograms



Signal word

Warning

## Hazard statements

H319 Causes serious eye irritation.

## Precautionary statements

### Prevention

P280 Wear eye protection, face protection.

### Response

P337+P313 If eye irritation persists: Get medical advice/attention.

## 2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII.

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

Chemical name	CAS- No EC- No Index No RRN	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Notes
Ethylenediamine, propoxylated	25214-63-5 500-035-6 01-2119471485-32-XXXX	10 – 20	Eye Irrit. 2, H319	

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off immediately all contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth thoroughly. Do NOT induce vomiting. Get medical advice/attention if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after eye contact : Causes serious eye irritation.

### 4.3. Indication of any immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Foam, carbon dioxide (CO <sub>2</sub> ), powder, water spray.
Unsuitable extinguishing media	: Do not use water jet as an extinguisher, as this will spread the fire.

### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : During fire, gases hazardous to health may be formed.

### 5.3. Advice for firefighters

Precautionary measures fire	: Cool containers exposed to heat with water spray and remove container, if no risk is involved.
Firefighting instructions	: Use standard firefighting procedures and consider the hazards of other involved materials.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Protective equipment : Wear appropriate protective equipment and clothing during clean-up. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Ventilate spillage area. Wear appropriate protective equipment and clothing during clean-up. Local authorities should be advised if significant spillages cannot be contained.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Keep unnecessary personnel away.

### 6.2. Environmental precautions

Avoid release to the environment. Avoid discharge into drains, water courses or onto the ground. Prevent further leakage or spillage if safe to do so. Inform appropriate managerial or supervisory personnel of all environmental releases.

### 6.3. Methods and material for containment and cleaning up

For containment : Stop the flow of material, if this is without risk.

Methods for cleaning up : Mechanically recover the product.

Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For disposal of residues refer to section 13 : "Disposal considerations".

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid release to the environment. Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Protect material from direct sunlight. Observe good industrial hygiene practices.

Hygiene measures : Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store tightly closed in a dry, cool and well-ventilated place. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

Storage temperature : 10 – 25 °C

### 7.3. Specific end use(s)

Adhesives, sealants.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1. National occupational exposure and biological limit values

##### Exposure limit values for the other components

Calcium carbonate (471-34-1)

##### United Kingdom - Occupational Exposure Limits

Local name	Calcium carbonate
WEL TWA (OEL TWA)	10 mg/m <sup>3</sup> Inhalable fraction
	4 mg/m <sup>3</sup> respirable

Regulatory reference EH40. HSE

#### **Limestone (1317-65-3)**

##### **United Kingdom - Occupational Exposure Limits**

Local name	Calcium carbonate (Limestone, Marble)
WEL TWA (OEL TWA)	4 mg/m <sup>3</sup> respirable 10 mg/m <sup>3</sup> total inhalable
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

#### **zeolites (1318-02-1)**

##### **United Kingdom - Occupational Exposure Limits**

Local name	Aluminium oxides
WEL TWA (OEL TWA)	10 mg/m <sup>3</sup> inhalable dust 4 mg/m <sup>3</sup> respirable dust
Regulatory reference	EH40. HSE

#### **8.1.2. Recommended monitoring procedures**

No additional information available

#### **8.1.3. Air contaminants formed**

No additional information available

#### **8.1.4. DNEL and PNEC**

##### **Ethylenediamine, propoxylated (25214-63-5)**

##### **DNEL/DMEL (Workers)**

Long-term - systemic effects, dermal	5 mg/kg bodyweight/day
Long-term - systemic effects, inhalation	35.2 mg/m <sup>3</sup>

##### **DNEL/DMEL (General population)**

Long-term - systemic effects, oral	3 mg/kg bodyweight/day
Long-term - systemic effects, inhalation	10.4 mg/m <sup>3</sup>
Long-term - systemic effects, dermal	3 mg/kg bodyweight/day

##### **PNEC (Water)**

PNEC aqua (freshwater)	0.085 mg/l
PNEC aqua (marine water)	0.009 mg/l
PNEC aqua (intermittent, freshwater)	1.51 mg/l

##### **PNEC (Sediment)**

PNEC sediment (freshwater)	0.193 mg/kg dwt
PNEC sediment (marine water)	0.019 mg/kg dwt

##### **PNEC (Soil)**

PNEC soil	0.018 mg/kg dwt
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##### **PNEC (STP)**

PNEC sewage treatment plant	70 mg/l
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#### **8.1.5. Control banding**

No additional information available

## 8.2. Exposure controls

### 8.2.1. Appropriate engineering controls

#### Appropriate engineering controls:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### 8.2.2. Personal protection equipment

#### Personal protective equipment:

Personal protective equipment should be chosen according to the CEN standards and in discussion with the supplier of the protective equipment.

#### 8.2.2.1. Eye and face protection

##### Eye protection:

Safety glasses with side shields. EN 166.

#### 8.2.2.2. Skin protection

##### Skin and body protection:

Wear suitable protective clothing. EN 14605. EN ISO 13982

##### Hand protection:

protective gloves. DIN ISO 374. The recommendation is only valid for the supplied product and the stated application. Special working conditions, like heat or mechanical strain, which deviate from the test conditions, can reduce the protective effect provided by the recommended glove

Material	Permeation	Thickness (mm)	Comments
Nitrile rubber (NBR)	6 (> 480 minutes)	0.4	Glove recommendation: Camatril Velours® 730 (Kächele-Cama GmbH, source of supply see <a href="http://www.kcl.de">www.kcl.de</a> ) or comparable product.
In case of splash contact: Nitrile rubber (NBR)	6 (> 480 minutes)	0.4	Glove recommendation: Camatril Velours® 730 (Kächele-Cama GmbH, source of supply see <a href="http://www.kcl.de">www.kcl.de</a> ) or comparable product.

#### Other skin protection

##### Materials for protective clothing:

Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment

#### 8.2.2.3. Respiratory protection

##### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Dust production: dust mask with filter type P2. EN 14387

#### 8.2.2.4. Thermal hazards

##### Thermal hazard protection:

Wear appropriate thermal protective clothing, when necessary.

### 8.2.3. Environmental exposure controls

#### Environmental exposure controls:

Inform appropriate managerial or supervisory personnel of all environmental releases.

#### Other information:

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Beige.
Odour	: Slight.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not available
Explosive limits	: Not applicable

Lower explosive limit (LEL)	: Not applicable
Upper explosive limit (UEL)	: Not applicable
Flash point	: > 110 °C (>230 °F)
Auto-ignition temperature	: Not applicable
Decomposition temperature	: Not applicable
pH	: Not applicable
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: 28 – 32 Pa·s @ 20 °C (68 °F)
Solubility	: insoluble in water.
Log Kow	: Not available
Vapour pressure	: < 0.1 hPa @20°C (68°F)
Vapour pressure at 50°C	: Not available
Density	: 1.43 g/cm <sup>3</sup> @ 20 °C (68 °F)
Relative density	: Not available
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available
Particle size distribution	: Not available
Particle shape	: Not available
Particle aspect ratio	: Not available
Particle aggregation state	: Not available
Particle agglomeration state	: Not available
Particle specific surface area	: Not available
Particle dustiness	: Not available

## 9.2. Other information

### 9.2.1. Information with regard to physical hazard classes

No additional information available

### 9.2.2. Other safety characteristics

VOC content : 0 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is stable and non reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions of use.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition. None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

Strong oxidizing agent. Strong bases. Strong acids.

### 10.6. Hazardous decomposition products

During fire, gases hazardous to health may be formed.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Based on available data, the classification criteria are not met
Acute toxicity (dermal)	: Based on available data, the classification criteria are not met
Acute toxicity (inhalation)	: Based on available data, the classification criteria are not met
Skin corrosion/irritation	: Based on available data, the classification criteria are not met
pH:	Not applicable

Serious eye damage/irritation	: Causes serious eye irritation. pH: Not applicable
Respiratory or skin sensitisation	: Based on available data, the classification criteria are not met
Germ cell mutagenicity	: Based on available data, the classification criteria are not met
Carcinogenicity	: Based on available data, the classification criteria are not met
Reproductive toxicity	: Based on available data, the classification criteria are not met
STOT-single exposure	: Based on available data, the classification criteria are not met
STOT-repeated exposure	: Based on available data, the classification criteria are not met
Aspiration hazard	: Based on available data, the classification criteria are not met

#### Repair Adhesive Component A

Viscosity, kinematic	Not applicable
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## 11.2. Information on other hazards

### 11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties	: The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %
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### 11.2.2. Other information

Potential adverse human health effects and symptoms	: Causes serious eye irritation, Information on Effects: refer to section 4
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## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Hazardous to the aquatic environment, short-term (acute)	: Based on available data, the classification criteria are not met
Hazardous to the aquatic environment, long-term (chronic)	: Based on available data, the classification criteria are not met

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

#### Repair Adhesive Component A

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII.

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

### 12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties	: The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %
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### 12.7. Other adverse effects

Other adverse effects	: No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this product
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## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Regional waste regulation	: Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Dispose of in accordance with local regulations.
Waste treatment methods	: Collect and reclaim or dispose in closed containers at licensed waste disposal site. Do not contaminate ponds, waterways or ditches with chemical or used container. Do not allow this material to drain into sewers/water supplies. Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken for recycling, recovery or waste in accordance with local regulation.
Additional information	: Dispose in accordance with all applicable regulations.
European List of Waste (LoW, EC 2000/532)	: 08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous substances 15 01 10* - packaging containing residues of or contaminated by dangerous substances

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID  
Not regulated for transport

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### EU restriction list (REACH Annex XVII)

Reference code	Applicable on
3(b)	Ethylenediamine, propoxylated
Contains no substance(s) listed on the REACH Candidate List	
Contains no substance(s) listed on REACH Annex XIV (Authorisation List)	
Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)	
Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)	
VOC content	: 0 %
Other information, restriction and prohibition regulations :	Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work, as amended. Directive 94/33/EC on the protection of young people at work, as amended. Directive 92/85/EEC on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding as amended. For details, refer to section 3 and 8.

##### Directive 2012/18/EU (SEVESO III)

Seveso Additional information	: Not applicable
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#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

#### Indication of changes:

SECTION 4. SECTION 6. SECTION 8. Composition/information on ingredients. SECTION 11. SECTION 12. SECTION 13.

#### Abbreviations and acronyms

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value



BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile organic compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disruptor

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Training advice : Normal use of this product shall imply use in accordance with the instructions on the packaging.

#### Full text of H- and EUH-statements

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H319	Causes serious eye irritation.

#### Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Eye Irrit. 2	H319	Calculation method
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*The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.*

Attachment to the Safety Data Sheet



Productname: Repair Adhesive Component A  
Ford Internal Ref.: 135569

Revision Date: 26.08.2025

Involved Products:

	Finiscode	Part Number	Packaging	Part of Kit		
1		BU7J M2G376 BA	25 ml	1 737 528	BU7J M2G376 AA	Repair Adhesive Kit – 2 Component